

### Instructions for Installing HMI Cover

**NOTE: Phillips Screwdriver or similar tool is required to install cover.**

1. Place frame on a flat smooth surface and mark hole locations and panel opening.
2. Drill or cut holes 7/32 or #2 (.220 Dia) and opening accordingly. (Prior to mounting, clean surface and gasket of debris.)
3. Mount HMI Cover with supplied mounting hardware. Hardware applicable to mounting surface thickness of .059" - .250". Hardware torque specification 15 - 20 in -lbs.
4. Hardware kit includes:
  - 70-10321 quantity 10. 10-32 X 1 Pan Head Machine Screw.
  - 70-EMRWASHER quantity 10. Stainless Steel Washer Rivet.
  - 55-1032 quantity 10. Nut 10-32 With Nylon Insert.

| PART NUMBER                                             | NUMBER OF KITS | MAX PANEL CUTOUT SIZE (IN.) |       | NUMBER OF FASTENERS NEEDED |
|---------------------------------------------------------|----------------|-----------------------------|-------|----------------------------|
|                                                         |                | H                           | W     |                            |
| H-X-YD7                                                 | 1              | 8.47                        | 6.69  | 8                          |
| H-X-YA7                                                 | 1              | 10.47                       | 8.69  | 8                          |
| H-X-YC7                                                 | 1              | 12.49                       | 10.71 | 10                         |
| H-X-YE7                                                 | 1              | 14.49                       | 12.71 | 10                         |
| H-X-YF7                                                 | 2              | 18.49                       | 14.71 | 18                         |
| May include extra hardware depending on HMI frame size. |                |                             |       |                            |

Note: Part includes feature on latch that may be used to prevent unauthorized or unintentional opening of the latches. Padlock sold separately.

